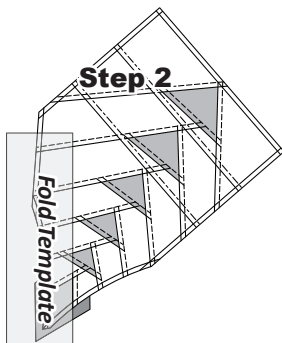
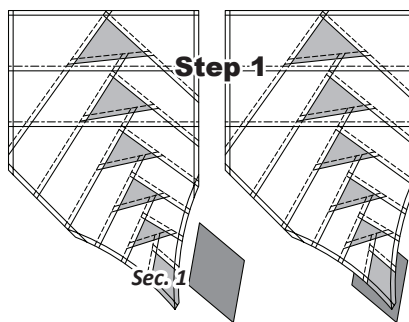
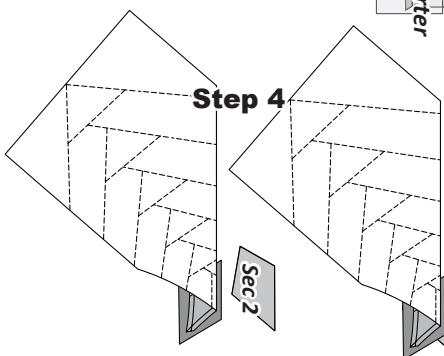
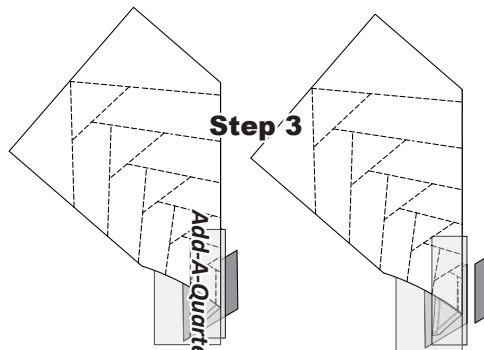


Step 1: Place Sec. 1 *wrong-side up* on your table. Lift the foundation paper, and slide the fabric under Sec. 1, securing it with glue on the back of the paper.



Step 2: Position the fold template over Sec. 1, aligning its edge with the solid black Line 1.

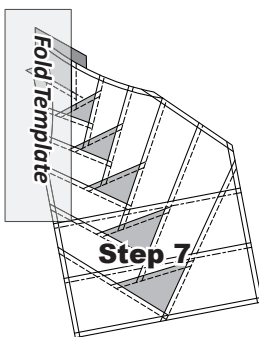
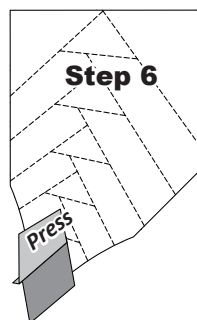
Step 3: Fold back the paper, and trim the seam allowance with the **Add-A-Quarter** ruler and rotary cutter.



Step 4: Place the fabric for Sec. 2 *right-side up* next to the folded paper, lift the paper, and slide the fabric under Sec. 2, aligning the sew-side with the trimmed seam allowance.

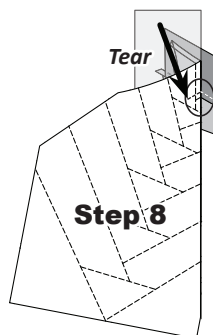
Step 5: Open the paper and sew on Line 1, starting and stopping stitches about 1/8" beyond each end of the line for all units before proceeding.

Step 6: Loosen the glue under Section 1, then press the fabric open on the back of the paper.

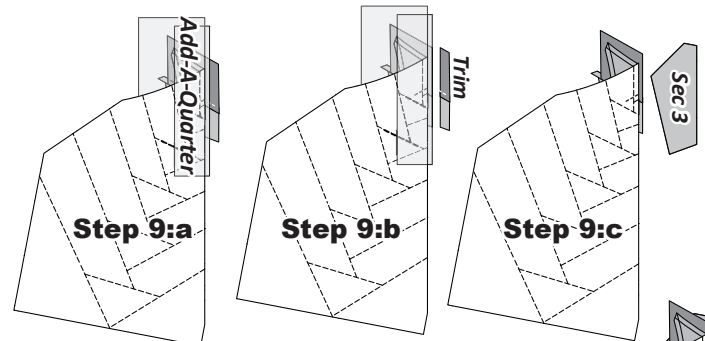


Step 7: Place the unit paper-side up on your cutting surface. Position the fold template over Section 2 aligning the edge with Line 2.

Step 8: Fold the paper back over the fold template. You will need to tear the paper slightly to get it to lay flat against the fold template. Tearing it is OK.

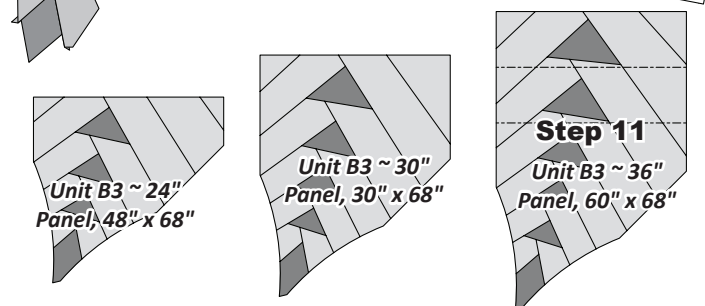
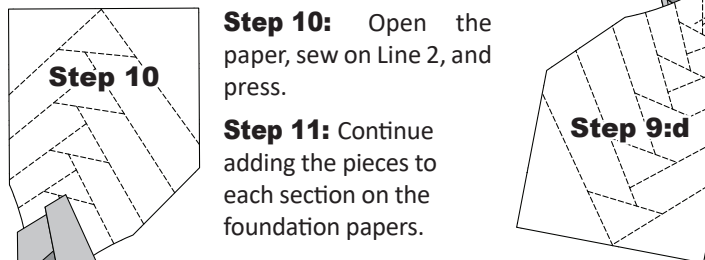


Step 9: a) and b) Trim the fabric seam allowance using the **Add-A-Quarter** ruler. **c)** Position the fabric for Section. 3 *right-side up* next to the paper. **d)** Lift the paper and slide the fabric under Section 3.

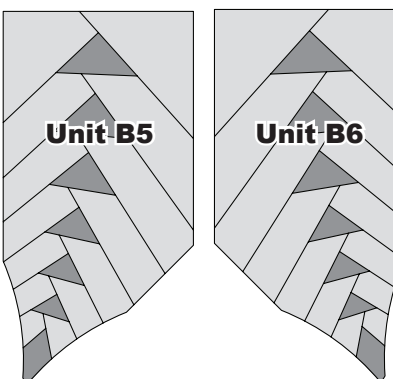
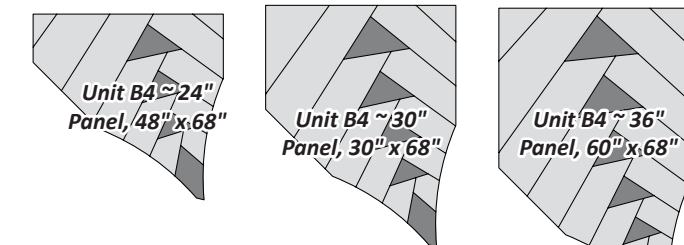


Step 10: Open the paper, sew on Line 2, and press.

Step 11: Continue adding the pieces to each section on the foundation papers.



Foundation Sheets B4 - B6, Bags #B4 to #B6: Repeat the previous steps for each of the remaining foundation sheets in each of the remaining Bags. Finished Units are shown below.



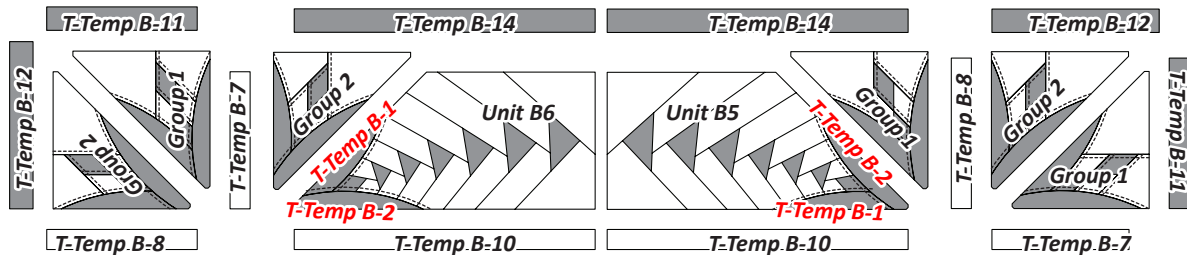
Adding T-Temp B-1 and B-2: You should have (8) remaining T-Temp B-1 and B-2 pieces. These are sewn to each curved edge using the same technique as shown in Illustrations 3 and 4 on Page 10. Reference Assembly Graphics 1 and 8 on the next two pages for which Template goes where on each Unit.

BLOCK ASSEMBLY INSTRUCTIONS

Removing Paper: It is recommended that you label each unit with the unit name on the front side of each block before you remove the foundation papers. Once the unit blocks are labeled you can remove the foundation papers.

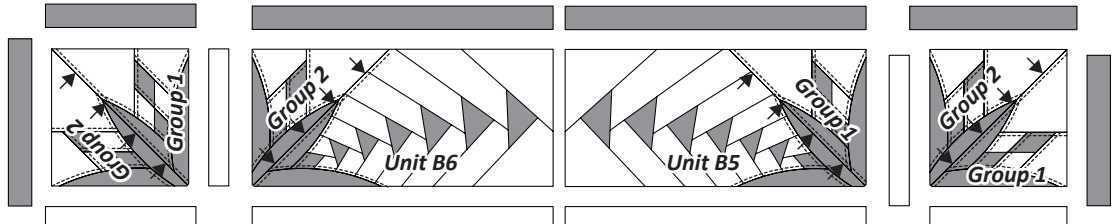
Some elements do not require paper removal until you are ready to assemble the entire quilt, while others are joined as you complete the current block groups. Be sure to read ahead on the assembly process before sewing any block groups together to determine when the paper should be removed.

Assembly Illustration 1: Arrange the unit blocks in the order shown. This should be done before you begin sewing the block groups together. The T-Templates are located in Template Bag B7. Set your sewing machine to a $\frac{1}{4}$ " seam allowance, then follow the remaining assembly illustrations and press the seams in the direction indicated by the arrows. Make (2) of each Long Edge shown here.



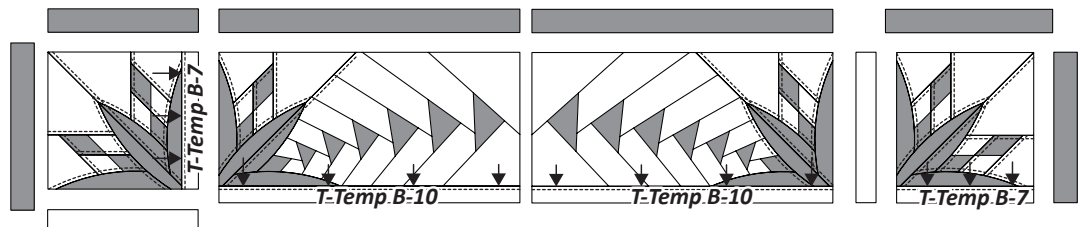
Assembly Illustration 3: Join the following Units and Block Groups:

- Join (4) Group 1 and (4) Group 2 on each Corner. Press toward Group 1.
- Join (2) Group 2 to (2) Unit B6. Press toward Unit B6.
- Join (2) Group 1 and (2) Unit B5. Press toward Unit B5.



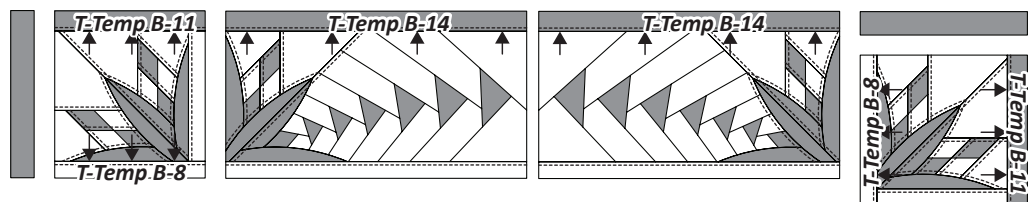
Assembly Illustration 4: Join the T-Templates and Block Groups:

- Join (4) T-Template B-7 to each corner Group 1/2. Press toward T-Template B-7.
- Join (2) T-Template B-10 to the Group 2/Unit B6. Press toward the T-Temp.
- Join (2) Group 1/Unit B5 to (2) T-Temp B-10. Press toward the T-Temp.



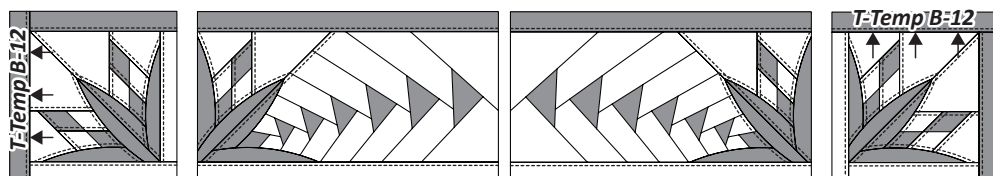
Assembly Illustration 5: Working left to right, join the T-Templates and Block Groups:

- Join (4) T-Template B-8 and T-Template B-11 to each corner Group 1/2. Press toward the T-Templates.
- Join (2) T-Template B-14 to the Group 2/Unit B6. Press toward the T-Temp.
- Join (2) Group 1/Unit B6 to (2) T-Temp B-14. Press toward the T-Temp.

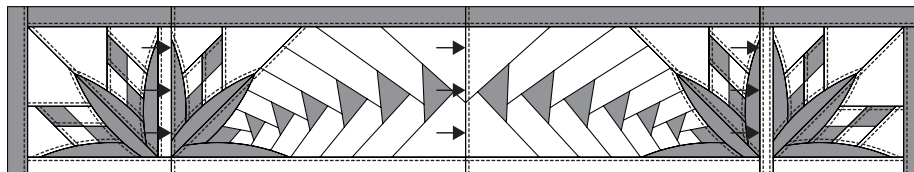


Assembly Illustration 6: Working left to right, join the T-Templates and Block Groups:

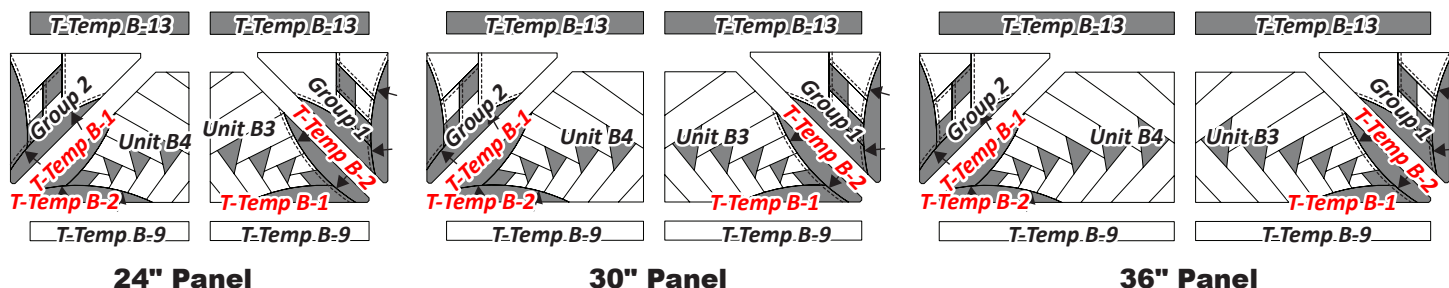
- Join (4) *T-Template B-12* to each corner Group 1/2. Press toward the *T-Templates*.



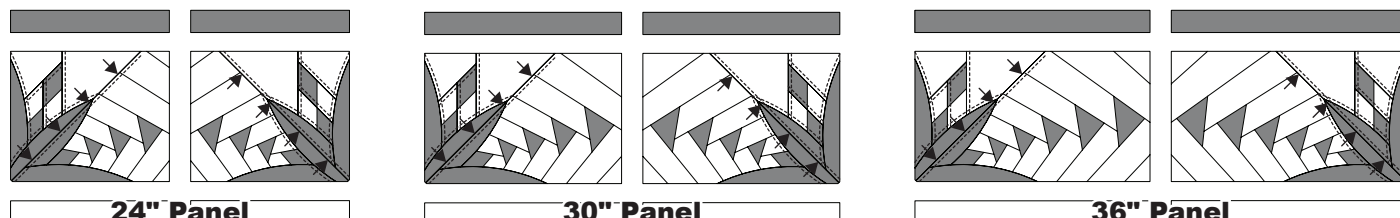
Assembly Illustration 7: Complete the final seams on each side, by sewing all the groups together. Press the seams in the clockwise direction to complete the long edges.



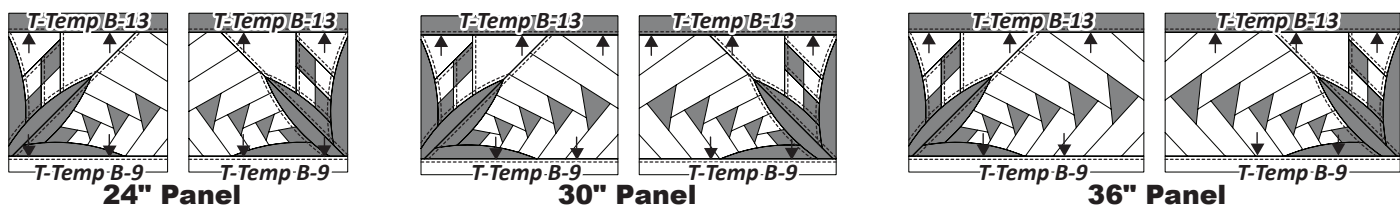
Assembly Illustration 8: It is now time to complete the short edges. Keep in mind, that you will need to make the size that is relevant to the size panel you will be adding the project to. Exploded Images of each size are shown below:



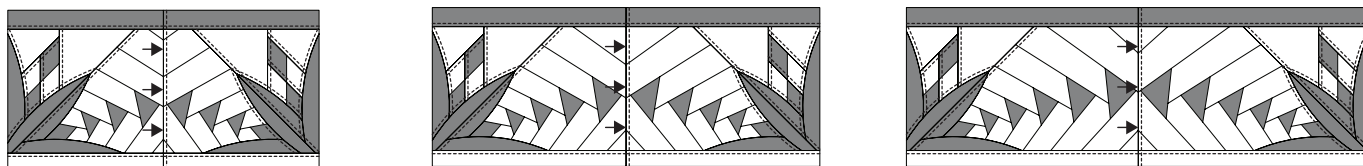
Assembly Illustration 9: Join (2) Group 2 to Unit B4 and (2) Group 1 to Unit B3. Press the seams toward Groups 1 and 2.



Assembly Illustration 10: Join (2) of the T-Temp B-9 and T-Temp B-13 to each Group as shown below. Press the seams to the T-Templates.



Assembly Illustration 11: Join the two sides, then press the seams in the clockwise direction, when looking at the front.



Assembly Instructions for Panel Blocks: Instructions for assembling the Panel Quilt are at the end of the Introduction Booklet. There you will find information to help you cut your sashing strips, square up your panel, and sew your borders to the panel. We have two different assembly instructions that are covered in the introduction booklet. You will use the Standard Border Construction to add this border.