

► **Fabric B1, Adjustable Border Cutting:**

**Three Size Options:** [22-1/2"], [30-1/2"], or [36-1/2"]. Only choose **one** cutting option.

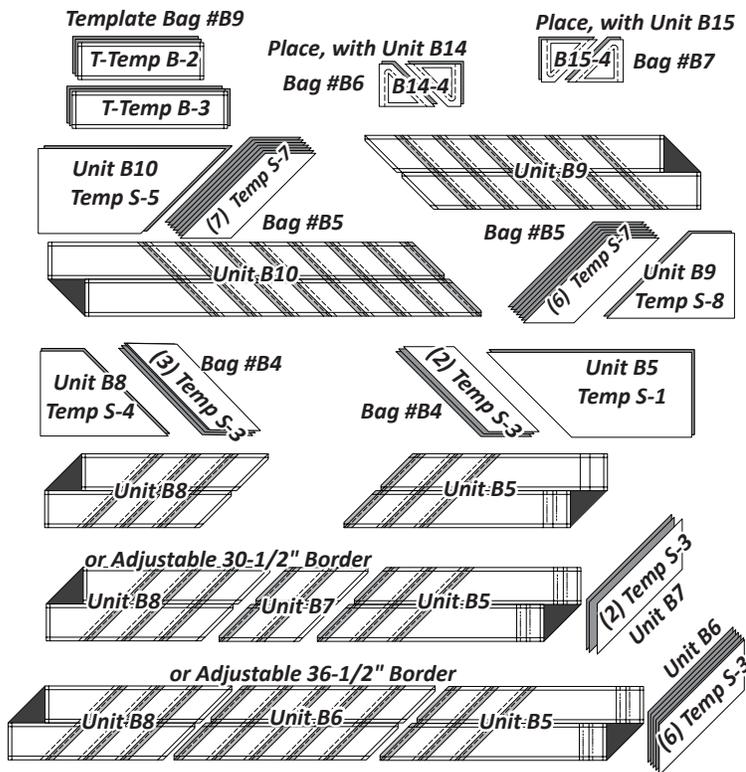
**Step 8:** Position the fourth strip cut from Fabric B1 *right-side up*. Use *Strip Template S-3*, to cut and stack the following:



- Adjustable Border Size 24-1/2": Cut (5) pieces
- Adjustable Border Size 30-1/2": Cut (7) pieces
- Adjustable Border Size 36-1/2": Cut (10) pieces



**Step 9:** The following templates are sorted, stacked, and clipped to the foundation papers in each of the assigned Bag #s.



► **Fabric B2 Cutting Instructions**

**Templates Used:**

- Strip Templates S-6 & S-2

**NOTE - Using Quiltster:** If you precut your fabric strips using the Quiltster App, sub-cut the 9" strip into (6) 1-1/2" strips to achieve the number of strips listed in Step 1.

**Step 1:** Cut (6) 1-1/2" by 42" strips from Fabric B2.



**Step 2:** Stack (3) strips *right-side up*. Use *Strip Template S-6*, to cut (14) pieces.



**Step 3:** The following templates are sorted, stacked, and clipped to the foundation papers in Bag #B5. Place (7) pieces with Foundation Sheet B10, and (6) pieces with Foundation Sheet B9.



► **Fabric B2, Adjustable Border Cutting:**

**Three Size Options:** [22-1/2"], [30-1/2"], or [36-1/2"]. Only choose **one** cutting option

**Step 4:** Stack (3) strips *right-side up*. Use *Strip Template S-2* to cut the following pieces for each adjustable Border.



- Adjustable Border Size 24-1/2": Cut (6) pieces.
- Adjustable Border Size 30-1/2": Cut (8) pieces.
- Adjustable Border Size 36-1/2": Cut (11) pieces

**Step 5:** Stack, sort, and clip the S2-Template pieces to the Foundation Sheets in Bags #B4.



- Adjustable Border Size 24-1/2": Clip (3) pieces to each Foundation Sheet B5 & B8 in Bag #B4.
- Adjustable Border Size 30-1/2": Clip (3) pieces to each Foundation Sheet B5 & B8, and (2) pieces to Foundation Sheet B7 in Bag #B4.
- Adjustable Border Size 36-1/2": Clip (3) pieces to each Foundation Sheets B5 & B8, and (5) pieces to Foundation Sheet B6 in Bag #B4.

► **Fabric B3 Cutting:**

**Templates Used:**

- Template Layout Sheets #2 through #8
- T-Temps B-1 & B-3
- Templates B18-3, B19-1, B20-1, B21-3, & B22-3

**Note - Using Quiltster:** If you precut your fabric strips using the Quiltster App, sub-cut the 64-1/2" strip into (3) 2-1/2" strips, (2) 3" strips, & (6) 8-1/2" strips to achieve the number of strips listed in Step 1.

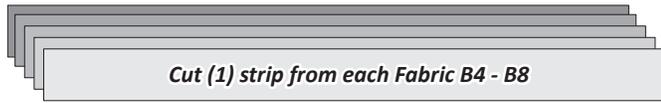
**Step 1:** Cut (3) 2-1/2" by 42" strips, (2) 3" by 42" strips, & (6) 8-1/2" by 42" strips from Fabric B3. Stack strips *right-side up* as follows.



► **Fabric B4 - Fabric B8 Cutting:**

**Templates Used:** *Template Layout Sheets #9*

**Step 1:** Cut (1) 3-1/2" by 42" strip from each Fabric B4, B5, B6, B7, & B8. Stack the strips *right-side up* starting with Fabric B8 at the bottom ending with Fabric B4 on the top.



**Step 2:** Position the strips *right-side up*. *Units B11 - B17, (TLS #9)* is used to cut (10) pieces matching the size of the layout sheet.



**Step 3:** Stack the (10) fabric pieces beneath the layout sheet.



**Step 4:** The cutting is completed on *Cut Line* in numerical order. Clip the templates to the fabric beneath. Place half the templates in Bag #B6 and the other half in Bag #B7 to be sorted later once you begin the foundation paper piecing.



► **Fabric B9 Cutting:**

**Templates Used:** *Template Layout Sheets #10*

**Step 1:** Cut (1) 4-1/2" by 42" strip from Fabric B9. Position the strip *right-side up* on your cutting surface.



**Step 2:** *Units B1, (TLS #10)* is used to cut (6) pieces matching the size of the layout sheet.



**Step 3:** Stack the (6) pieces beneath the layout sheet. Complete the cutting on each *Cut Line*. Clip the templates to the fabric beneath and place in Bag #B1.



► **Fabric B10 Cutting:**

**Templates Used:** *Template B1-3*

**Step 1:** Cut (1) 4-1/2" by 42" strip from Fabric B10. Position the strip *right-side up* on your cutting surface.

**Step 2:** *Unit B1, Template B1-3* is used to cut (6) pieces. Reposition the template with each cut, then mark the TRP Lines with a light chalk.



**Step 3:** Stack and clip the templates to the fabric beneath and place in Bag #B1.



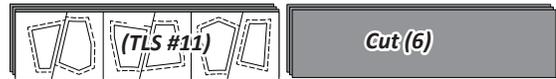
► **Fabric B11 Cutting:**

**Templates Used:** *Template Layout Sheets #11*

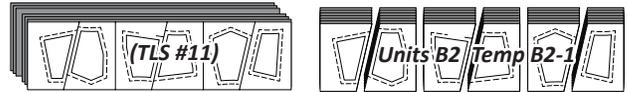
**Step 1:** Cut (3) 5" by 42" strips from Fabric B11. Position the strip *right-side up* on your cutting surface.



**Step 2:** *Units B2, (TLS #11)* is used to cut (6) pieces matching the size of the layout sheet.



**Step 3:** Stack the (6) pieces beneath the layout sheet. Complete the cutting on each *Cut Line*. Clip the templates to the fabric beneath and place in Bag #B2.



► **Fabric B12 Cutting:**

**Templates Used:** *Template Layout Sheets #12*

**Step 1:** Cut (1) 4" by 42" strips from Fabric B12. Position the strip *right-side up* on your cutting surface.



**Step 2:** *Units B2, (TLS #11)* is used to cut (6) pieces matching the size of the layout sheet.



**Step 3:** Stack the (6) pieces beneath the layout sheet. Complete the cutting on each *Cut Line*. Clip the templates to the fabric beneath and place in Bag #B2.



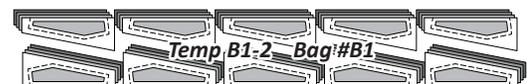
► **Fabric B13 - through B15 Cutting:**

**Templates Used:** *Template Layout Sheets #13*

**Step 1:** Cut (1) 3-1/2" by 42" strip from each Fabric B13. Position the strips *right-side up* on your cutting surface. Place Fabric B13 on the top, then B14, then B15 on the bottom.



**Step 2:** *Units B1, (TLS #13)* is used to cut (1) piece matching the size of the layout sheet. Complete the cutting on each *Cut Line* to yield (6) pieces. Clip the templates to the fabric beneath and place in Bag #B1.



► **Fabric B16 Cutting:**

**Templates Used:**

- *Template Layout Sheets #14 & #15,*
- *Templates B21-2, B22-2, B18-2*

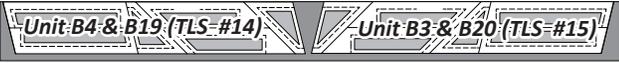
**Note - Using Quiltster:** If you pre-cut your fabric strips using the Quiltster App, sub-cut the 12" strip into (1) 4" strip, and (4) 2" strips to achieve the number of strips listed in Step 1.

**Step 1:** Cut (1) 4" by 42" strips, and (4) 2" by 42" strips from Fabric B16. Stack strips *right-side up* as follows.





**Step 2:** Position the 4" strip *right-side up*. **Unit B4 & B19 (TLS #14)** and **Unit B3 & B20 (TLS #15)** are used to cut (1) piece matching the size of each layout sheet. Complete the cutting on each *Cut Line* to separate the section templates.

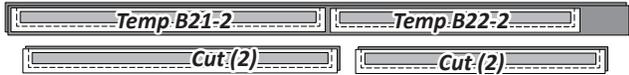


**Step 3:** Clip the templates to the fabric beneath, then place with the foundation units in the following Bags #s.



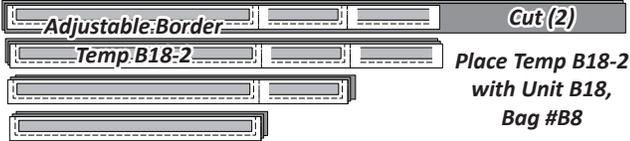
- **Bag #B3:** Place Temp B3-3 with Unit B3 and Temp B4-3 with Unit B4.
- **Bag #B8:** Place Temps B19-2 & B19-3 with Unit B19. Place Temps B20-2 & B20-3 with Unit B20.

**Step 4:** Position the first stack of 2" strips *right-side up*. **Temp B21-2, & B22-2** are used to cut (2) pieces for each template. Place **Temp B21-2** with **Unit B21** and **Temp B22-2** with **Unit B22** in Bag #B8.



**Step 5: Adjustable Border Templates:** Position the remaining (2) 2" strips *right-side up*. Template B18-2 is used to cut (2) pieces.

*NOTE - Template B18-2 is an adjustable template used for the three sizes 24-1/2", 30-1/2" or 36-1/2". You will need to adjust the length of the template prior to cutting your fabric.*



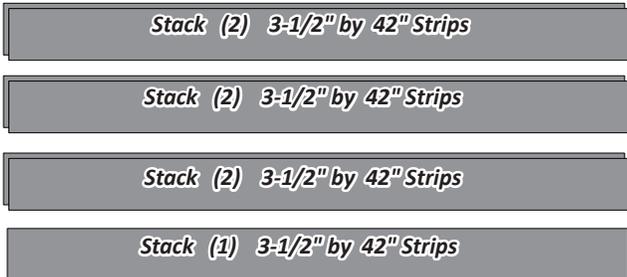
► **Fabric B17 Cutting:**

**Templates Used:**

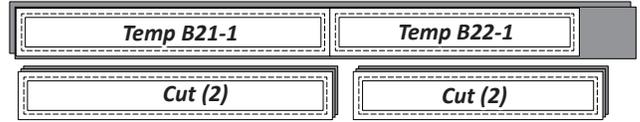
- *T-Temps B-4, B-5, & B-6*
- *Templates B18-1, B19-5, B20-5, B21-1, & B22-1*

**Note - Using Quiltster:** If you pre-cut your fabric strips using the Quiltster App, sub-cut the 24-1/2" strip into (7) 3-1/2" strips, to achieve the number of strips listed in Step 1.

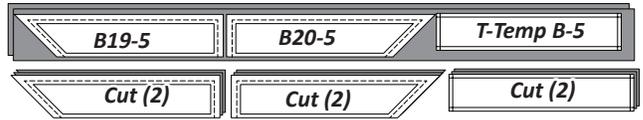
**Step 1:** Cut (7) 3-1/2" by 42" strips from Fabric B3. Stack strips *right-side up* as follows.



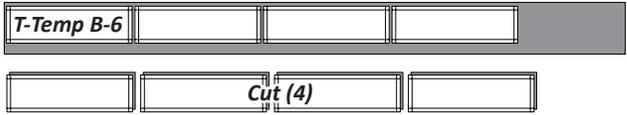
**Step 2:** Position the first stack of the 3-1/2" strips *right-side up*. **Temp B21-1, & B22-1** are used to cut (2) pieces for each template. Place **Temp B21-1** with **Unit B21** and **Temp B22-1** with **Unit B22** in Bag #B8.



**Step 3:** Position the (2) 3-1/2" strips *right-side up*. Use **Templates B19-5, B20-5 & T-Temp B-5** to cut (2) pieces for each template. Place **Temp B19-5** with **Unit B19**, **Temp B20-5** with **Unit B20** in Bag #B8. Place **T-Temp B5** in Template Bag #B9.

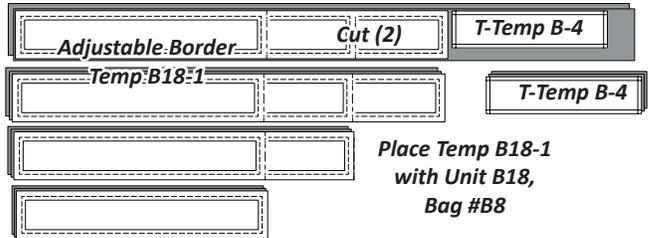


**Step 4:** Position (1) 3-1/2" strip *right-side up*. **T-Temp B-6** is used to cut (4) pieces. Place **T-Temp B-6** in Template Bag #B9.



**Step 5: Adjustable Border Templates:** Position the last (2) 3-1/2" strips *right-side up*. Use Templates **B18-1 & B4-1** to cut (2) pieces of each.

*NOTE - Template B18-2 is an adjustable length template used for the three sizes 24-1/2", 30-1/2" or 36-1/2". You will need to adjust the length of the template prior to cutting your fabric.*



► **Fabric A1: Panel Fabric**

- 60" by 68" Border: Cut Panel Size = 34-1/2" by 42-1/2"
- 54" by 68" Border: Cut Panel Size = 28-1/2" by 42-1/2"
- 60" by 68" Border: Cut Panel Size = 22-1/2" by 42-1/2"

► **Fabric A2, 1" Sashing (See Pages 14 and 15 before cutting. You may want a different widths):**



**60" by 68" Finished Quilt:**

- Cut (2) 1-1/2" by 42-1/2" strips
- Cut (2) 1-1/2" by 36-1/2" strips

**54" by 68" Finished Quilt:**

- Cut (2) 1-1/2" by 42-1/2" strips
- Cut (2) 1-1/2" by 30-1/2" strips

**48" by 68" Finished Quilt:**

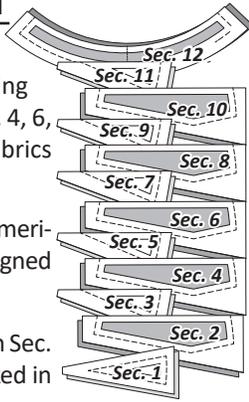
- Cut (2) 1-1/2" by 42-1/2" strips
- Cut (2) 1-1/2" by 30-1/2" strips

## STACKING: BAG B1, UNIT B1

Bag #1 contains all fabric pieces previously cut to complete the foundation paper piecing for Unit B1. The fabric pieces for Sections 2, 4, 6, and 10 were cut from colors, assigned to Fabrics B13, B14, and B15.

Arrange the templates and fabric pieces in numerical order, **right-side up**, with the **sew-sides** aligned at the top. Sec. 1 does not have a sew side.

**Stacking:** The stacking process begins with Sec. 12 on the bottom. The pieces are then stacked in reverse order finishing with Sec. 1 on top.



## FOUNDATION PIECING: UNIT B1, PAWS

**NOTE - Tracing the Dashed Lines:** Place the foundation paper onto a light table. Flip it over and trace the dashed lines from the front onto the backside.

**Step 1:** Locate Sec. 1 on the foundation paper, and apply a small amount of fabric glue to the backside.

**Step 2:** Position the first piece for Sec. 1 **wrong-side up** on your table. Lift the foundation paper, slide the fabric under Sec. 1 and adhere it to the backside of the foundation.

**NOTE - Fabric Placement:** Ensure the fabric extends beyond the dashed lines to cover Sec. 1.

**Step 3:** Place the fold template over Sec. 1. Aligning it with the solid black line marked Line 1.

**Step 4:** Fold the paper over the top of the fold template.

**Step 5:** Position the **Add-A-Quarter** ruler along the folded edge, lip-side down, and trim the fabric with a rotary cutter. This creates a 1/4" seam allowance for the next fabric piece to line with.

**Step 6:** Place the fabric for Sec. 2, **right-side up** next to the folded back paper.

**Step 7:** Lift the foundation paper and slide the fabric under Sec. 2, aligning the sew-side with the trimmed seam allowance. Ensure the fabric extends beyond the boundaries. Repeat **Steps 3-7** for each foundation paper before proceeding.

**Step 8:** Sew on Line 1, starting and stopping approximately 1/8" past the beginning and end of the stitch line. Complete the sewing on all units before moving to the next step.

**NOTE - Trimming the Threads:** Sewing past the ends of your stitch line allows you to trim thread ends each time you use the **Add-A-Quarter** ruler.

**Step 9:** Loosen the glue under Sec.1, then press the fabric pieces open on the backside of each paper.

**Step 10: a):** Position the fold template over Sections 1 and 2, aligning it with Line 2. **b):** Fold the paper back and trim the fabric with the **Add-A-Quarter** ruler. **c):** Place the third piece **right-side up** next to the paper, lift the paper and slide the fabric under Sec. 3.

**Step 10:** a) Position the fold template over Sections 1 and 2, aligning it with Line 2. b) Fold the paper back and trim the fabric with the **Add-A-Quarter** ruler. c) Place the third piece **right-side up** next to the paper, lift the paper and slide the fabric under Sec. 3.

**Step 11:** Open the paper, sew on Line 2 and press.

**Step 12: a):** Position the fold template over Sections 1, 2, & 3, aligning it with Line 3. **b):** Fold the paper back and tear along the stitches on Line 1, stopping at the fold template.

**NOTE - Tearing the Paper:** This relaxes the fabric, allowing the **Add-A-Quarter** ruler to align with the folded edge.

**Step 13:** Trim the fabric with the **Add-A-Quarter** ruler.

**Step 14:** Place the third piece **right-side up** next to the paper, lift the paper and slide the fabric under Sec. 3.

**Step 15:** Open the paper, sew on Line 2 and press.

**Step 16:** When the paper piecing is complete, sew Basting Line #11 and the TRP lines (indicated with arrow). After sewing, trim threads on both the fabric and paper.

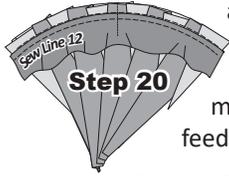
### ► Curved paper Piecing

**Step 17:** **Template B1-3** is used to complete the curved piecing for the vein.

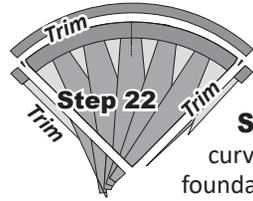
**Step 18:** Position the template over the top of **Unit B1**, **right-sides-together**.

**Step 19:** Match and pin the TRP Lines, then glue the raw edges of **Temp B1-3** along the basting line to secure edges.

**Step 20:** Sew directly on Sew Line 12 with the paper facing up and fabric on the bottom. To prevent puckers, lift the paper about 1/2" above the machine surface as you sew. This allows the fabric to move smoothly over the feed dogs.



**Step 21:** After sewing, press the fabric on the back of the paper to assure the coverage of Section 12.



**Step 22:** Trim the excess fabric along the curved edges around the perimeter of the foundation unit, following the printed seam allowance line.



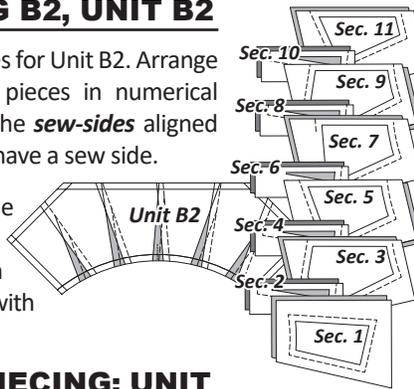
**Step 23:** a) Once the paper is trimmed, place the unit **fabric-side-up**. b) Fold back the Section 12 fabric. c) Trim the excess paper and fabric along the basting stitches to create a clean scant 1/4" seam allowance on the backside of the unit after the paper is removed.



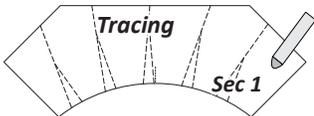
## STACKING: BAG B2, UNIT B2

Bag #2 contains fabric pieces for Unit B2. Arrange the templates and fabric pieces in numerical order, **right-side up**, with the **sew-sides** aligned at the top. Sec. 1 does not have a sew side.

**Stacking:** Begin with the largest section number on the bottom and stack in reverse order, finishing with Sec. 1 on top.

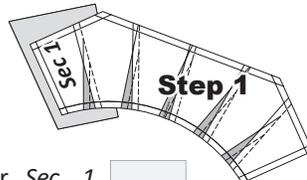


## FOUNDATION PIECING: UNIT B2 CLAWS

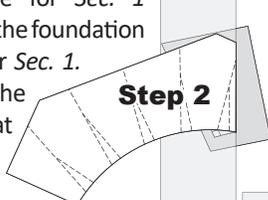


**NOTE - Tracing Dashed Lines:** optional.

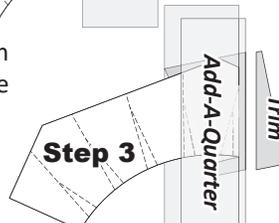
**Step 1:** Place the fabric piece for Sec. 1 **wrong-side up** on your table. Lift the foundation paper, and slide the fabric under Sec. 1. Use glue to adhere the fabric to the **backside** of the paper. Repeat Step 1 for each foundation paper before moving on to Step 2.



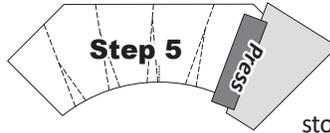
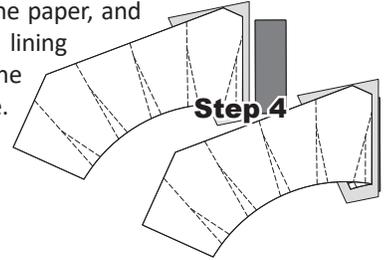
**Step 2:** Line the fold template up with Line 1 and fold the paper back over the top of the fold template.



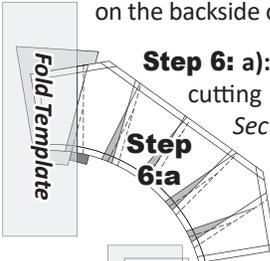
**Step 3:** Trim the fabric with your **Add-A-Quarter** ruler.



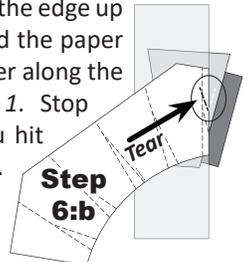
**Step 4:** Place the fabric piece for Sec. 2 **right-side up** next to the folded-back paper. Then lift the paper, and slide the fabric under Sec. 1, lining the **sew-side** up with the trimmed seam allowance. Repeat **previous steps** for each foundation paper before moving forward.



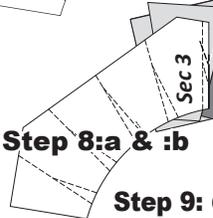
**Step 5:** Open the paper and sew on Line 1. Stitches should start and stop about 1/8" past the beginning and the end of each stitch line. Complete the sewing on each unit, then loosen the glue under Sec. 1, before pressing the fabric pieces open on the backside of each paper.



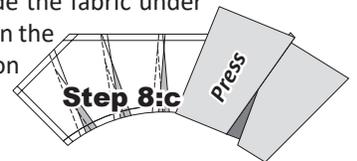
**Step 6:** a) Place the unit paper-side up on your cutting surface. Position the fold template over Sections 1 and 2, lining the edge up with Line 2. b) Fold the paper back, tear the paper along the stitches on Line 1. Stop tearing when you hit the fold template.



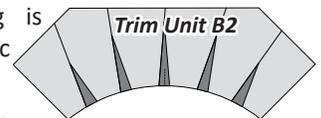
**Step 7:** Trim the fabric with the **Add-A-Quarter** ruler.



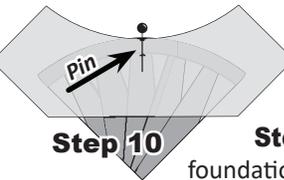
**Step 8:** a) Position the third fabric piece **right-side up** next to the paper. b) Lift the paper and slide the fabric under Sec. 3. c) Open the paper, sew on Line 2, and press.



**Step 9:** Continue with the foundation paper piecing. When the piecing is completed, trim off the excess fabric around the perimeter of the Unit B2.



## Unit B1 is Joined with Unit B2

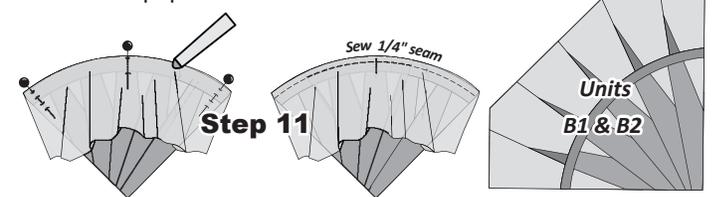


**Step 10:** Remove the foundation paper from Unit B2, then place Units B2 and B1 **right-sides-together**, aligning the (TRP) Lines. Pin at the center.



**Step 11:** Pin and glue the raw edges before sewing a quarter-inch seam. Press the seam towards Unit B1.

**Step 12:** Once the curved piecing is completed, remove the paper from Unit B1.

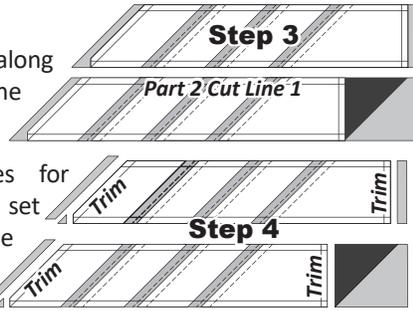


## FOUNDATION PIECING: UNITS B11 - 17

**Step 3:** Using a ruler and rotary cutter, cut on Cut line 1 to separate the rows.

**Step 4:** Trim the edges along both ends to complete the cutting.

**Step 5:** Clip the pieces for each row together and set aside as you repeat the trimming process for each foundation sheet.

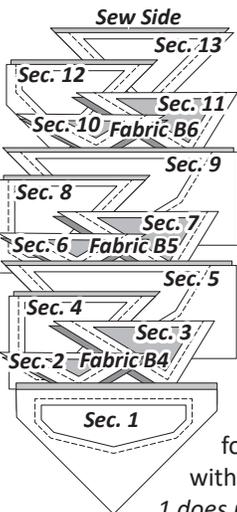


**NOTE -** It is best not to remove the papers on these border strips until you are ready to assemble the quilt.

## ORGANIZING FABRICS & STACKING TEMPLATES: BAGS B6 & B7, UNITS B11 - B17

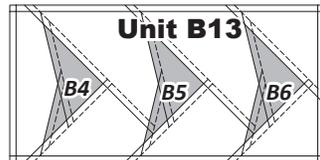
Bag #B6 includes the templates and fabric pieces for Units B11–B14, and Bag #B7 includes the pieces for Units B15–B17. Because the stacking and paper-piecing process is the same for all of these units, the instructions are grouped together.

Five different fabric colors are used for the geese sections throughout Units B11–B17. The fabric numbers shown in the graphics indicate color placement and stacking order. Before stacking any templates or fabric pieces, paste a small fabric swatch onto the geese sections of each foundation unit, placing the swatches in the order the fabrics will be added to help keep colors organized as you sew.

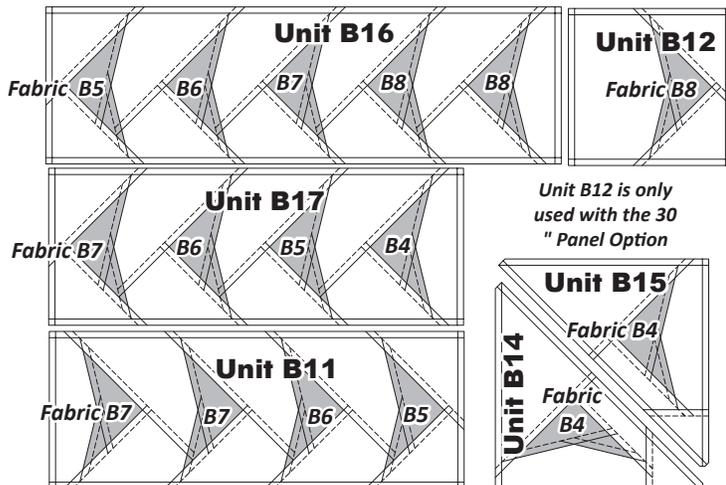


For Unit B13, stack the templates and fabric pieces as shown, alternating the background templates (Fabric B3) with the geese templates (Fabrics B4–B6). The fabric colors for the geese in the remaining units are shown below.

**Geese Fabrics B4-B6**



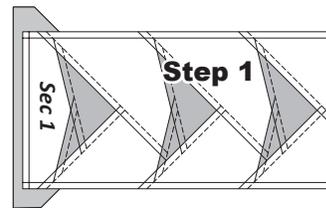
**Stacking:** Stack only the templates that match the section numbers on each foundation unit, keeping them right-side up with sew sides aligned at the top. *Note: Section 1 does not have a sew side.*



**NOTE -** Flip the foundation paper to the backside and trace the dashed lines for reference.

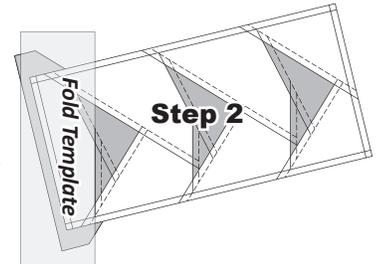


**Step 1:** Place Sec. 1 *wrong-side up* on your table. Lift the foundation paper, and slide the fabric under Sec. 1, securing it with glue on the back of the paper. Repeat for each foundation unit before moving onto the next step.

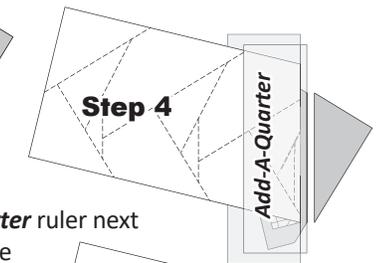
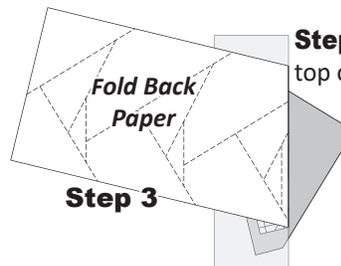


Repeat for each foundation unit before moving onto the next step.

**Step 2:** Place the fold template over the top of Section 1. Line the edge up with the solid black line marked *Line 1*.

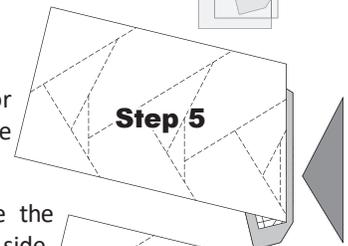


**Step 3:** Fold the paper back over the top of the fold template.

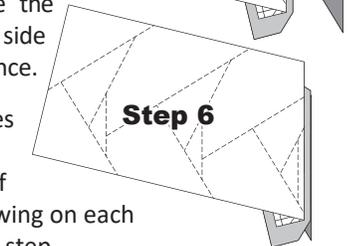


**Step 4:** Place the *Add-A-Quarter* ruler next to the folded paper and trim the fabric with a rotary cutter.

**Step 5:** Place the fabric piece for Section 2, *right-side up* next to the folded back paper.

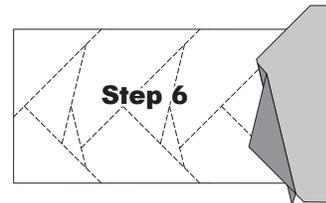


**Step 6:** Lift the paper, and slide the fabric under Section 2, line the sew side up with the trimmed seam allowance.



**Step 7:** Sew on Line 1. The stitches should start and stop about 1/8" past the beginning and the end of each stitch line. Complete the sewing on each unit before moving onto the next step.

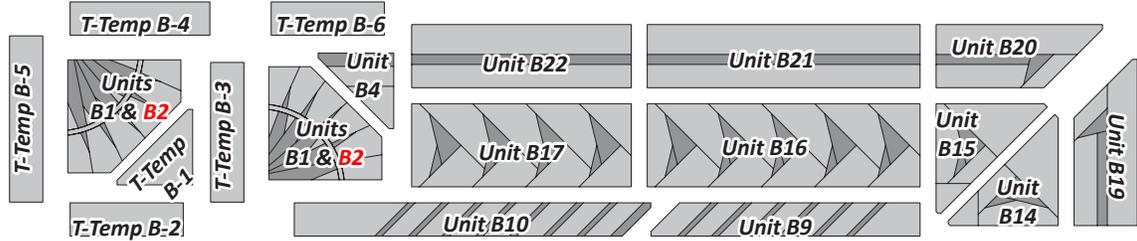
**Step 8:** Loosen the glue under Sec. 1, then press the fabric pieces open on the backside of each paper. Continue adding the remaining pieces to each section on the foundation papers.



**Step 9:** Trim the excess fabric and paper off on the solid line around the perimeter of Unit B13. Then repeat the previous steps to complete the foundation piecing for the remaining B Units for the geese.

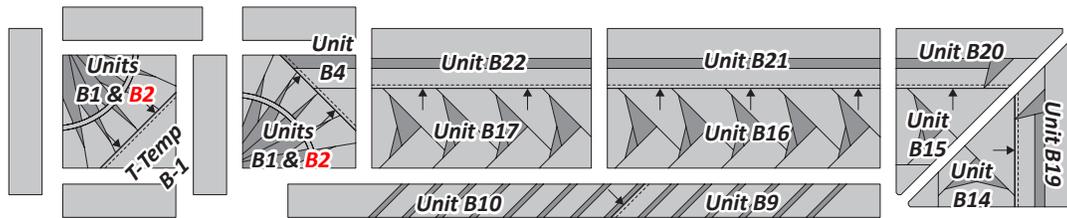


**Assembly Illustration 1:** Arrange the unit blocks in the order shown. This should be done before you begin sewing the block groups together. The T-Templates are located in Template Bag B9. Set your sewing machine to a ¼" seam allowance, then follow the remaining assembly illustrations and press the seams in the direction indicated by the arrows.



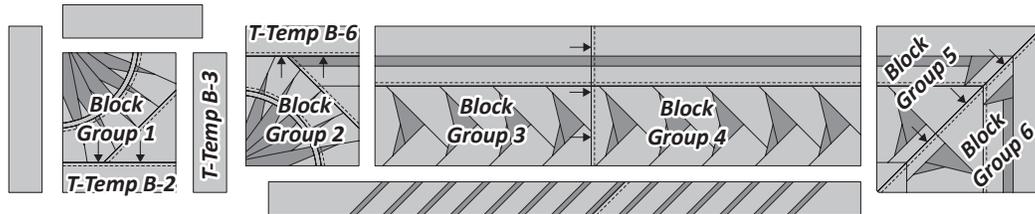
**Assembly Illustration 2:** Remove the papers from each unit. Glue can be used in place of pins to keep the edges aligned while sewing the longer seams. Working from left to right, the following pieces are joined into (7) block groups:

- Join (2) ea. Units B1/B2 to T-Temp B-1. Press towards T-Temp B-1.
- Join (2) ea. Units B1/B2 to Unit B4. Press towards Unit B4.
- Join (2) ea. Unit B22 to Unit B17. Press towards Unit B17.
- Join (2) ea. Unit B21 to Unit B16. Press towards Unit B21.
- Join (2) ea. Unit B10 to Unit B9. Press towards Unit B9.
- Join (2) ea. Unit B20 to Unit B15. Press towards Unit B20.
- Join (2) ea. Unit B19 to Unit B14. Press towards Unit B19.



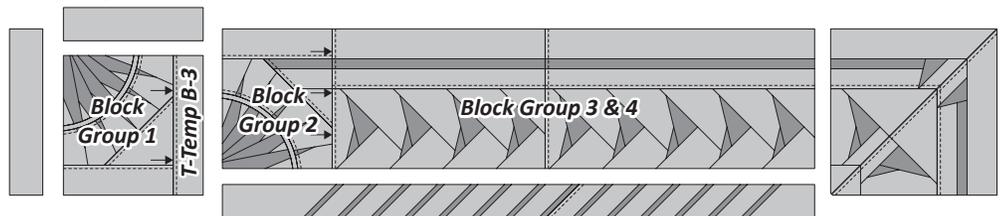
**Assembly Illustration 3:** Working from left to right, join the T-Templates and Block Groups:

- Join (2) ea. T-Temp B-2 to Block Group 1. Press towards T-Temp B-2.
- Join (2) ea. T-Temp B-6 to Block Group 2. Press towards T-Temp B-6.
- Join Block (2) ea. Block Groups 3 & 4. Press to Block Group 4.
- Join Block (2) ea. Block Groups 5 & 6. Press to Block Group 6.



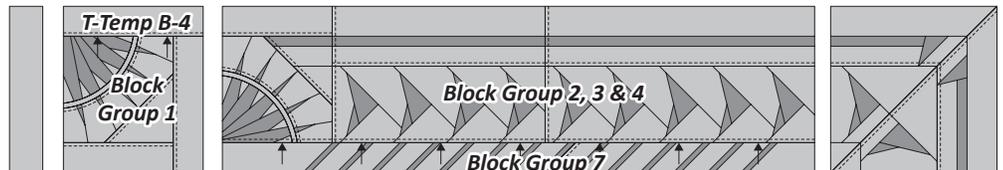
**Assembly Illustration 4:** Working left to right, join the T-Templates and Block Groups:

- Join (2) ea. T-Temp B-3 to Block Group 1. Press towards T-Temp B-3.
- Join Block Group 2, with Block Group 3 & 4. Press towards Block Group 3.



**Assembly Illustration 5:** Working left to right, join the T-Templates and Block Groups.

- Join (2) ea. T-Temp B-4 to Block Group 1. Press towards T-Temp B-4.
- Join Block Groups 2, 3 & 4 to Block Group 7. Press towards Block Groups 2, 3, & 4.



**Assembly Illustration 6:** Working left to right, join the T-Templates and Block Groups:

- Join (2) ea. T-Temp B-5 to Block Group 1. Press toward T-Temp B-5. Then join Block Group 1 to Block Groups 2, 3, 4, & 7. Press towards Block Group 1.
- Join Block Group 5 & 6 with Block Groups 1-4 & 7. Press towards Block Groups 5 & 6.

