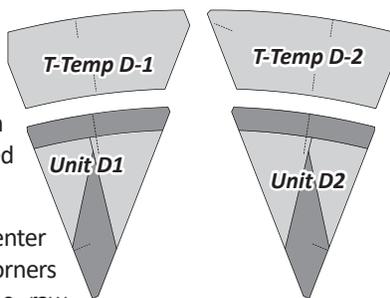


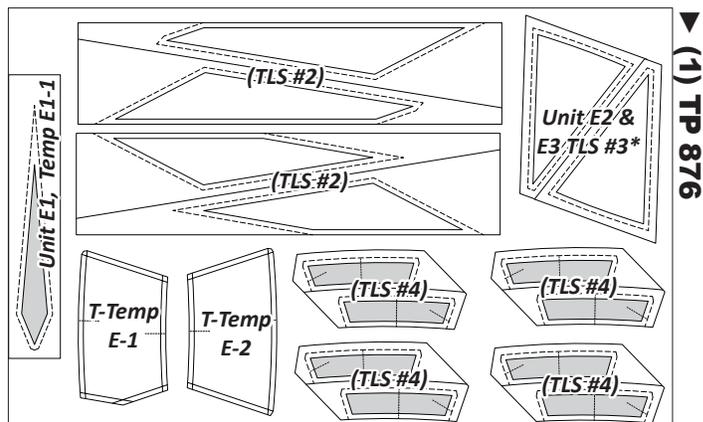
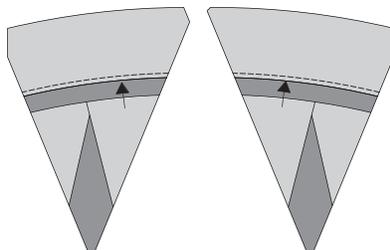
Step 1: *T-Template D-1* is joined with Unit D1. *T-Template D-2* is joined with Unit D2.

Step 2: The pieces are joined, right-side-together, by sewing a quarter inch seam allowance along the curved edge.



Step 3: Match and pin the center (TRP) Lines. Glue the smart corners at both ends, then glue the raw edges where the curved seam is sewn to secure the pieces from moving in the sewing process.

Step 4: The pieces are now joined with a quarter-inch seam allowance. Press the seams towards both T-Templates D-1 & D-2.



▼ (1) TP 876

NOTE - Template Reuse: Templates and (TLS) are repositioned to achieve the number of cuts required in the cutting Instructions. Please read carefully to ensure the correct # of pieces are stacked beneath each template before cutting.

NOTE - Repositionable Glue: Repositionable glue placed on the backside of each template will keep the (TLS) from moving in the cutting process and allows you to remove and reposition the template when necessary.

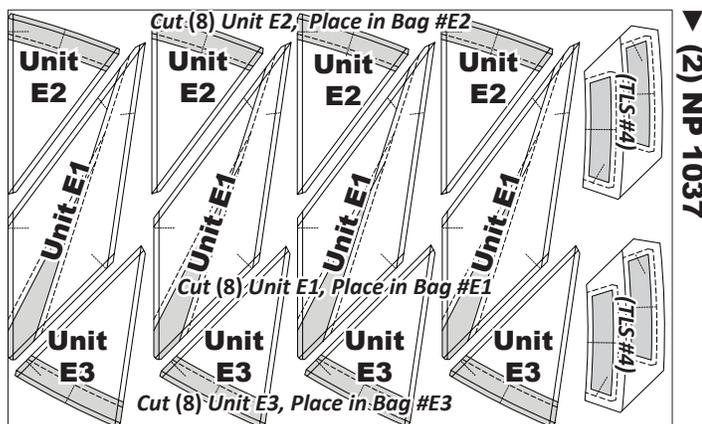
GROUP E: SPIRES E BORDER, UNIT E1, E2 & E3 INSTRUCTIONS

Ziploc Storage Bags: You will need (4) large bags to complete the organization for these instructions.

- Bags #E1: (8) Unit E1 Foundation Papers.
- Bags #E2: (8) Unit E2 Foundation Papers.
- Bags #E3: (8) Unit E3 Foundation Papers.
- Group E-008 Template Bag: T-Templates E1 & E2, Temp E1-1, and (TLS #1, 2, 3 & 4).

► Preparing the Foundation Papers:

Cut out (8) ea. Units E1, E2 & E3, [NP 1037]. Cut (1) ea. T-Template E-1 & E-2, Template Layout Sheets (TLS #1- #4) & Templates E1-1 [NP 1037 TP 876]. Place the Template into the Group Bag, E-008. After the fabric has been cut, the T-Temp's and individual Sec. Temp's for the (TLS) are placed into assigned Bag #s with their associated foundation papers. *Refer to General Information in the Introduction booklet for additional instructions on how to prepare our foundation papers and templates.

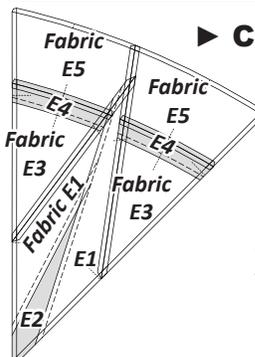


▼ (2) NP 1037

► Fabric Information:

The Unit Chart that follows includes Fabric #s, yardage/inches, and a reference to which fabrics go with each of the Templates & (TLS) to make Units E1, E2, & E3. The table is your guide for selecting your own colors and keeping you organized. Don't forget to cut a swatch of your chosen fabric to paste in the box in the Assigned Color column! A Color Layout at the bottom of the page provides a visual reference of the location of each Fabric #.

Units E1, E2, & E3: Make (8) of Each		
GROUP-E-008 FABRIC #	YARDAGE INCH	ASSIGNED COLOR
Fabric E1 Units E1, (TLS #1 & #2)	5/8 yd or (20")	FABRIC SWATCH
Fabric E2 Temp E1-1	1/4 yd or (8-1/4")	FABRIC SWATCH
Fabric E3 Units E2 & E3, (TLS #3)	1/2 yd or (17")	FABRIC SWATCH
Fabric E4 Units E2 & E3, (TLS #4)	3/8 yd or (11-1/2")	FABRIC SWATCH
Fabric E5 T-Temps E-1 & E2	5/8 yd or (20")	FABRIC SWATCH



► Color Layout:

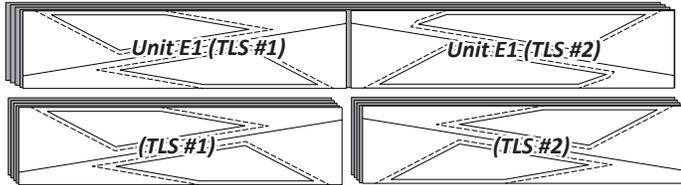
NOTE - Backside Graphic: The color layout shown matches the printed side of the paper, which matches the backside of the quilt.

NOTE - *: Unit E2 & E3 TLS #3 was missing the #3 on the newsprint file. Please mark it as noted above, and we will fix on the next printing.

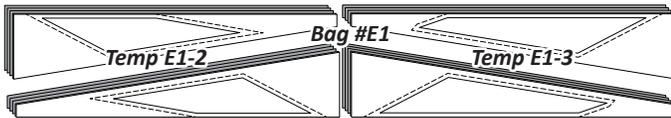
CUTTING INSTRUCTIONS, GROUP E

► Fabric E1: (TLS #1 & #2)

Step 1: Cut (4) 5" by 42" strips from Fabric D1. Stack the strips facing *right-side-up*. **Unit E1 (TLS #1) & (TLS #2)** are used to sub cut (4) pieces matching the size of the (TLS).

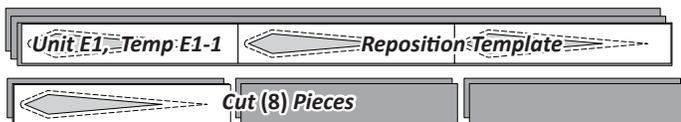


Step 2: Complete the cutting on Cut Line 1 to separate the section templates for each layout sheet. Clip the Sec. Templates to the fabric beneath and place both templates with the Unit E1 foundation papers in **Bag #E1**.



► Fabric E2: Temp E1-1

Step 1: Cut (3) 2-3/4" by 42" strips from Fabric E2. Stack the strips facing *right-side-up*. **Unit E1, Sec 1, Temp E1-1**, is used to cut (8) pieces.

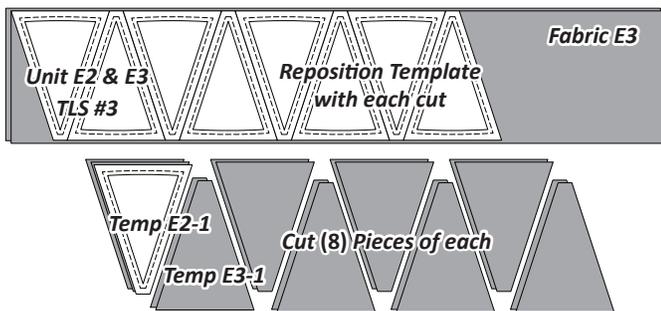


Step 2: Clip the Sec. Temps to the fabric beneath and place with the Unit E1 foundation papers in **Bag #E1**.

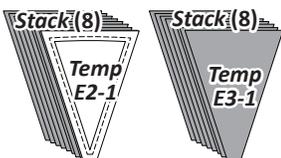


► Fabric E3: (TLS #3)

Step 1: Cut (2) 8-1/2" by 42" strips from Fabric E3. Stack the strips facing *right-side-up*. **Unit E2 & E3, Temp E3-1** is used to sub cut (8) pieces.

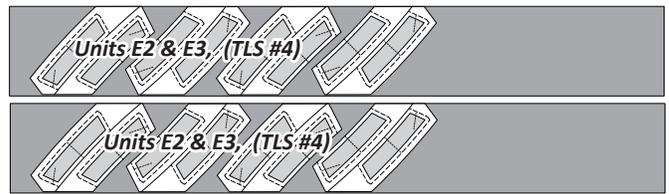


Step 2: Place the Temp E2-1 pieces with the Unit E2 foundation papers in **Bag E2**, the the Temp E3-1 pieces with the Unit E3 foundation papers in **Bag E3**.



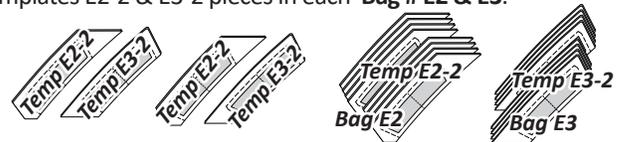
► Fabric E4: (TLS #4)

Step 1: Cut (2) 5-3/4" by 42" strips from Fabric E4. Position both strips facing *right-side-up* on your table. Position (4) **ea. Units E2 & E3 (TLS #4)** onto each strip. The backside of each layout sheet is placed against the *right-side* of the fabric and secured with repositionable glue.



Step 2: Cut along the outer edge of each layout sheet leaving about 1/4" of excess fabric around the perimeter of each layout sheet. Set your stitch length to a basting stitch, and sew the (TRP) Lines on each of the (8) layout sheets.

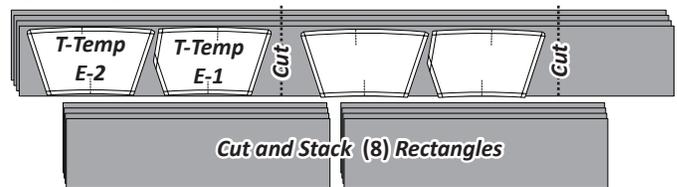
Step 3: After the (TRP) lines are sewn, trim the threads off left dangling from your (TRP) Lines on the front and backside of each layout sheet. Trim the excess fabric off around the perimeter, then cut the individual template sections apart on Cut Line 1. Keep the paper templates attached to each fabric piece until you are ready to complete the curved paper piecing. Place (8) of the Sec 2, Templates E2-2 & E3-2 pieces in each **Bag # E2 & E3**.



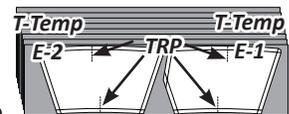
NOTE - E2 Template: The E2 Template fits on both Units E2 & E3.

► Fabric E5: (T-Temp E-1 & E-2)

Step 1: Cut (4) 5" by 42" strips from Fabric E5. Stack the strips facing *right-side-up*. **T-Temp E-1 & E-2** are used to cut (8) rectangles large enough for both templates.



Step 2: The (8) rectangles are stacked beneath both T-Templates.



Step 3: Set your stitch length to sew the (TRP) Lines, sewing through all (8) layers of fabric on each T-Template. After the (TRP) lines are sewn, trim the threads on the paper template and backside of each fabric.

Step 4: To complete the final cutting, *Trim around each T-Temp* trim off the excess fabric around the perimeter of each template. Keep the paper templates attached to each stack of fabric pieces until you are ready to complete the curved paper piecing. **T-Temp E-1** is placed in **Bag #E2** with Unit E2. **T-Temp E-2** is placed in **Bag #E3** with Unit E3.

