Fabric J2: (TLS) \#3 \& 4
Step 1: Cut and stack (8) 4-1/4" by 42" strips from Fabric J2 on your cutting table facing right-side-up.


Step 2: Unit J1 (TLS \#3) is placed onto the strips aligned with the right edge. Unit J2 (TLS \#4) is placed onto the strips aligned with the left edge. Cut (8) pieces, matching the size and shape of each (TLS).


Step 3: Stack (8) pieces beneath each (TLS). Clip the Sec. Temp's to the fabric beneath each layout sheet. The cutting is completed by slicing through the paper on each Cut Line in numerical order to separate the individual sections.


Step 4: Place the template pieces cut for Unit J1 with the foundation papers in Bag \#J1. Place the template pieces cut for Unit J2 with the foundation papers in Bag \#J2.

## Fabric J3: (TLS) \#1 \& 2

Step 1: Cut and stack (4) 5" by 42" strips from Fabric J3 on your cutting table facing right-side-up. Each strip yields (2) ea. (TLS) \#1 \& (TLS) \#2.


Step 2: Unit J2 (TLS \#1) is placed onto the strips along the right edge. Cut (4) pieces, rotate the (TLS) and cut the remaining (4) pieces. Unit J1 (TLS \#2) is placed onto the strips along the left edge. Cut (4) pieces, rotate the template and cut the remaining (4) pieces.


Step 3: Stack (8) pieces beneath each (TLS). Clip the Sec. Temps to the fabric beneath each layout sheet. The cutting is completed by slicing through the paper on each Cut Line in numerical order to separate the individual sections.


Step 4: Place the template pieces cut for Unit J1 with the foundation papers in Bag \#J1. Place the template pieces cut for Unit J2 with the foundation papers in Bag \#J2.

## STACKING: UNIT J1, BAG \#J1

Position the templates and fabric pieces in numerical order facing right-side up, with the sew-sides aligned at the top. Sec. 1 does not have a sew side.


Stacking: The stacking process begins with the largest Sec. \# on the bottom. The pieces are stacked in reverse order, finishing with Sec. 1 on top.

## FOUNDATION PAPER PIECING: UNIT J1

NOTE - Tracing the Dashed Lines: Place the foundation paper on a light table. Flip the foundation paper over and trace the dashed lines printed on the front side of the foundation paper onto the backside of the paper.


Step 4: Place the Add-A-Quarter ruler next to the folded paper and trim the fabric with your rotary cutter.


Step 5: Place the fabric piece for Sec. 2 right-side up next to the folded-back paper.

Step 6: Lift the paper, and slide the fabric under Sec. 1, line the sew side up with the trimmed seam allowance. Repeat Steps 1-6 for each foundation paper before moving on to Step 7.

Step 7: Sew on Line 1. The stitches should start and stop about $1 / 8^{\prime \prime}$ past the beginning and the end of each stitch line. Complete the sewing on each unit before moving on to the next step.

NOTE - Trimming the Threads: Sewing past the ends of your sew line makes it possible to cut the thread ends off each time you trim with your Add-A-Quarter ruler.

Step 8: Loosen the glue under Sec. 1, then press the fabric pieces open on the backside of each paper.

