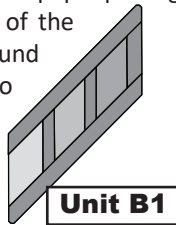
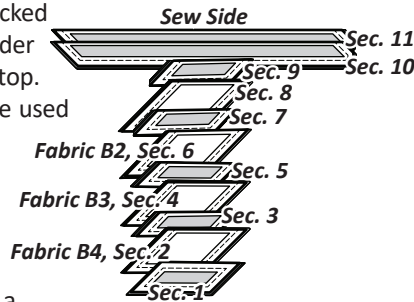


**Step 13:** Repeat steps 8-12 to add *Sec. 8*. When the paper piecing is complete, press the fabrics on the backside of the paper. Trim the excess paper and fabric off around the perimeter of the printed paper; remember to trim the Smart Corners! Place the Unit B1 pieces back into Bag #B1.

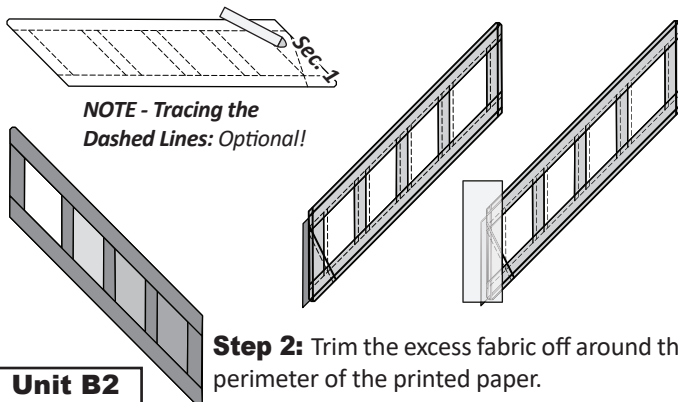


**STACKING & ASSEMBLY: UNIT B2, BAG #B2**

**Stacking:** Pieces are stacked in reverse numerical order finishing with *Sec. 1* on top. *Fabrics B2 through B4* will be used as shown for template B2-2. Position the templates and fabric pieces for Unit B2 facing **right-side up**, with the **Sew Sides** aligned at the top. (*Sec. 1* does not have a Sew Side.) Begin the stacking process with *Sec. 11* on the bottom. Continue stacking pieces in the sewing order, interspersing (3) stacks of B2-2 for sections 2, 4, and 6, and finishing with *Sec. 1* on top.



**Step 1:** The paper piecing for Unit B2 is the same as Unit B1. The only difference is the number of pieces. We have added the first few graphics to get you started with Unit B2.



**Step 2:** Trim the excess fabric off around the perimeter of the printed paper.

**Unit B2**

**UNIT B2 SPIKE, BAGS #B2 & #B3**

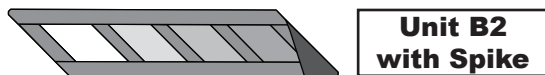
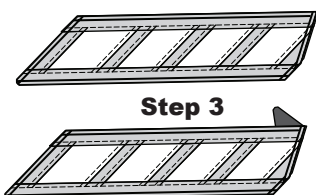
**Step 1:** Place a Unit B2 on your work surface and trim with a rotary cutter through all layers on *Alt 1 Cut Line*.

**Step 2:** Position a T-Temp B-1 fabric piece **right-side up** on your table. Lift the foundation paper, and slide the fabric under the cut edge. Align the smart corners and use fabric glue to secure.



Repeat steps 2 and 3 for each Unit B2 before moving on to Step 4.

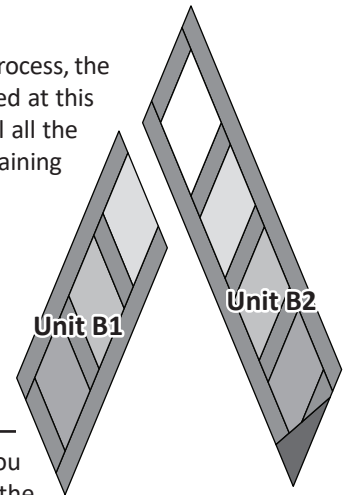
**Step 3:** Working with the foundation paper side up, sew on the drawn line 1/4" from the just-cut edge. Press open.



**Unit B2 with Spike**

**Finishing the Block**

To avoid Y-seams in the assembly process, the (8) Star Border Units are **NOT** joined at this time. The pieces are set aside until all the piecing is completed for the remaining groups in your mixer pattern.



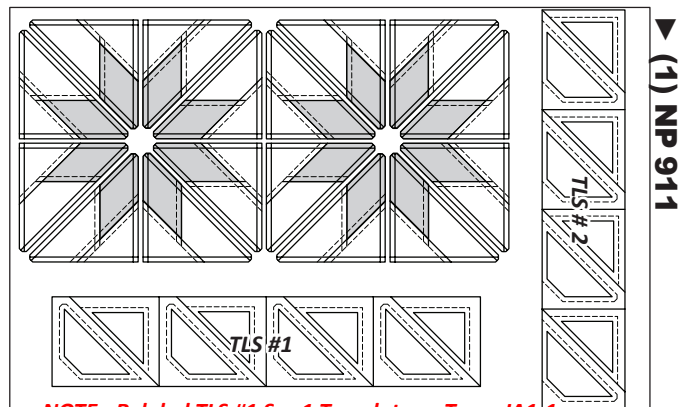
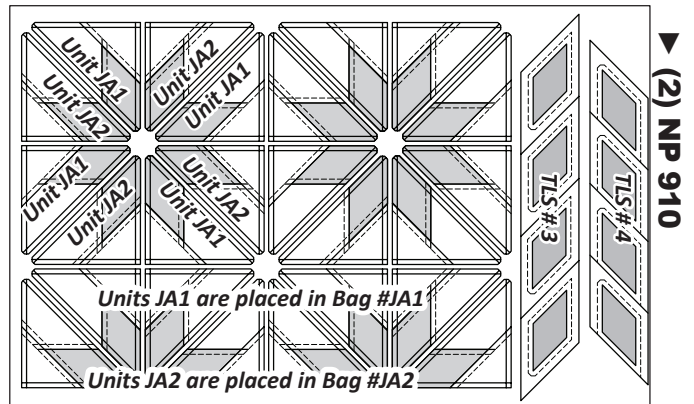
**GROUP JA: EIGHT POINTED STAR INSTRUCTIONS**

**Ziploc Storage Bags:** You will need (2) bags to complete the organization for Group J. Label bags as follows:

- Bag #JA1: (32) Units JA1, and associated templates
- Bag #JA2: (32) Unit JA2, and associated templates

**Preparing the Foundation Papers:**

**Foundation Papers:** Cut out (32) each of *Unit JA1* & *Unit JA2* on [NP 910 & 911] along with the associated (TLS) Template Layout Sheets. The (TLS) are cutout, stacked in numerical order and placed into a temporary bag to be used later when cutting out your fabric templates. After the cutting is completed the templates and fabric are placed into their assigned Bag #s with their associated foundation units. See the newsprint graphics below when sorting the Units and templates into bags. \*Refer back to the General Information booklet under Foundation Papers and Templates for additional instructions on how to prepare your foundation papers and templates.



**NOTE--Relabel-TLS #1-Sec-1-Template as-Temp-JA1-1**