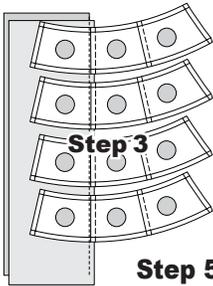
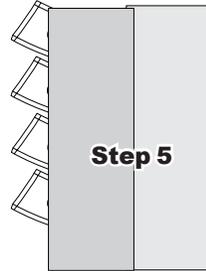


Step 3: Carry the strips and papers to your machine. Start sewing on Line 1, stopping just before you get to the bottom of the first paper. Position the second paper unit onto the strips at your machine and continue sewing. The remaining pieces are added at the machine without pinning.

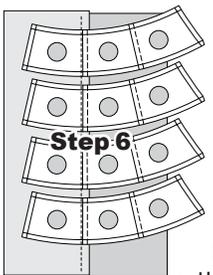


Step 4: When you are done sewing, carry the strips and papers over to your ironing board.

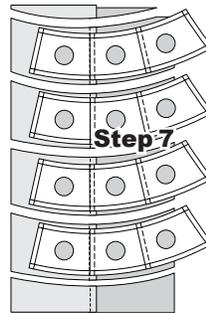
Step 5: Position the paper on the ironing board, face down. Finger press the seam open. Use a light steam iron and press the strips to lay flat. Keep the strips as straight as possible when pressing the seams.



Step 6: Carry the papers and strips back to your cutting board. Position the fabric on the board with the paper facing *right-side-up*.



Step 7: Carefully, cut between the foundation papers with your rotary cutter to separate each unit.



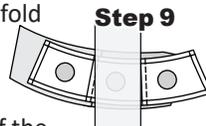
Step 8: Stack the pieces *paper-side-up* once they are cut apart.



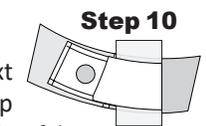
► Trimming Process

NOTE - Trim: Before you can sew the pieces onto the next strip, fold back the papers on Line 2 and trim the next quarter inch seam allowance.

Step 9: With the paper facing up, place the fold template over Sec. 2, and line the edge up with Line 2 on the paper.



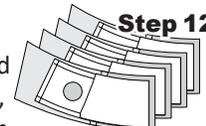
Step 10: Fold the paper back over the top of the fold template.



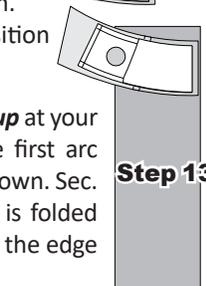
Step 11: Place the *Add-A-Quarter* ruler next to the folded back section on the paper, lip side down, and trim the fabric with your rotary cutter. This leaves you with a quarter-inch seam allowance. Repeat the trimming for each unit.



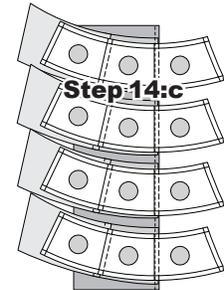
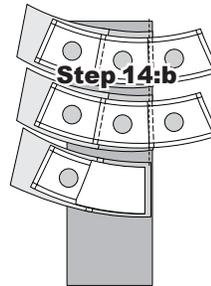
Step 12: After the trimming is completed with the *Add-A-Quarter*, stack the units, leaving the papers in the folded back position. This allows you to pick up each unit, and position it onto the next fabric strip.



Step 13: Place strip #3, Fabric 6:f, *right-side-up* at your machine next to the feed dogs. Position the first arc onto the strip with the paper folded back as shown. Sec. 3 must have fabric under it when the paper is folded back. Match the 1/4" seam allowance up with the edge of the fabric.

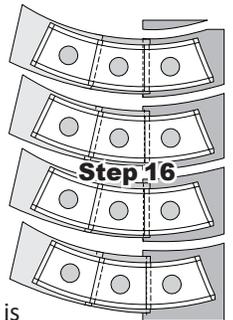


Step 14: Open the foundation paper and begin sewing on Line 2. Stop before you get to the end of the first paper and position a second unit onto the fabric strip. Continue to add each unit until all (4) papers are sewn onto strip #3.

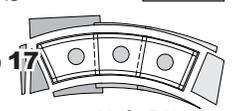


Step 15: Press the fabrics on the backside of the paper.

Step 16: Position the strip sets on the board with the paper facing *right-side-up* and cut between the foundation papers with your rotary cutter to separate each unit.

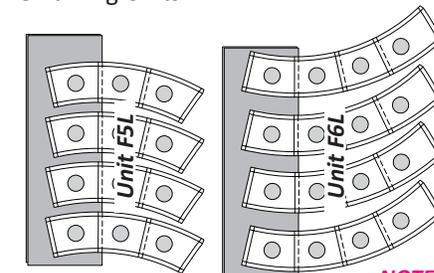


Step 17: The excess fabric and paper is trimmed away on the exterior line around the perimeter of each paper.



► Units F5L & F6L:

The foundation piecing process remains the same for the remaining Units.



Units F6R, F5R & F4R:

NOTE - Correction: Unit F6L and F6R both have (2) line 2. Change the 2nd Line to Line 3 on the Foundation papers.

