Step 2: The Unit D5 \& D6 Template Layout Sheet \#3 is placed onto the strip. Cut (4) pieces, matching the size and shape of the TLS.


Step 3: Stack the (4) pieces under the TLS. Paper clip each section to the fabric and complete the cutting by cutting on CUT LINE 1. Templates D5-3 are placed in Bag \#D3 and Templates D6-3 are placed in Bag \#D4.


## Fabric D4: Unit D5 \& D6, TLS \#4

Step 1: Cut and stack (1) $6^{\prime \prime}$ by $42^{\prime \prime}$ strip facing right-side up.

$$
6^{\prime \prime} \text { by } 42^{\prime \prime}
$$

Step 2: The Unit D5 \& D6 Template Layout Sheet \#4 is placed onto the strip. Cut (4) pieces, matching the size and shape of the TLS.


Step 3: Stack the (4) pieces under the TLS. Paper clip each section to the fabric and cut on CUT LINE 1. Templates D5-4 are placed in Bag \#D3 and Templates D6-4 are placed in Bag \#D4.


## Fabric D5: Unit D5 \& D6, TLS \#5

Step 1: Cut and stack (1) 4" by $42^{\prime \prime}$ strips facing right-side up. The Unit D5 \& D6 Template Layout Sheet \#5 is placed onto the strip. Cut (4) pieces, matching the size and shape of the TLS.


Step 2: Stack the (4) pieces under the TLS. Paper clip each section to the fabric and cut on CUT LINE 1. Templates D5-5 are placed in Bag \#D3 and Templates D6-5 are placed in Bag \#D4.


## Fabric D6: Sec. 6 Strip Template

Step 1: Cut and stack (8) 2-1/2" by $42^{\prime \prime}$ strips facing right-side up. The Unit D5 \& D6 Sec 6 Strip Template is used to cut (8) pieces measuring the same size as the template.


Step 2: Four (4) template pieces are placed in Bag \#D3 and the other (4) pieces in Bag \#D4.


## Fabric D7: Unit D1-D4, TLS \#8 \& \#6

Step 1: Cut (2) $76-1 / 4^{\prime \prime}$ strips, then cut (2) $22^{\prime \prime}$ by $42^{\prime \prime}$ strips from each of the 76-1/4" strips. Save the rest of the fabric for TLS \#7 \& \#9 on Page 4. Stack the strips into two stacks of (2) strips facing rightside up.


Step 2: The Unit D1 \& D3 Template Layout Sheet \#8 is used to cut (8) pieces from the first two strips, matching the size and shape of the TLS.


Step 3: Stack the (8) pieces right side up under the TLS. Paper clip each section to the fabric and begin the cutting process to separate the individual section templates. Start the cutting on CUT LINE 1 and finish on CUT LINE 5. Place these pieces in Bag \#D1.


Step 4: The Unit D2 \& D4 Template Layout Sheet \#6 is used to cut (8) pieces from the remaining stack, matching the size and shape of the TLS.


Step 5: Stack the (8) pieces right side up under the (TLS). Paper clip each section to the fabric and begin the cutting process to separate the individual section templates. Start the cutting on CUT LINE 1 and finish on CUT LINE 5. Place these pieces in Bag \#D2.


## Fabric D7: Unit D1-D4, TLS \#7 \& \#9

Step 1: Cut (6) 10-3/4" by $42^{\prime \prime}$ strips, (3) from each leftover piece of Fabric D7. Stack the strips into (2) stacks of (2) strips facing right-side up.


Step 2: The Unit D1 \& D3 Template Layout Sheet \#9 is used to cut (8) pieces from the first three strips, matching the size and shape of the (TLS). Note: (3) pieces are cut from (2) strips and (2) pieces are cut from (1) strip.


Step 3: Stack the (8) pieces right-side-up under the (TLS). Paper clip each section to the fabric and cut on CUT LINES 1-3 to separate the individual sections. Place these pieces in Bag \#D1.


Step 4: The Unit D2 \& D4 Template Layout Sheet \#7 is used to cut (8) pieces from the remaining (3) strips, matching the size and shape of the TLS.

NOTE - \# of Pieces to cut: (3) pieces are cut from (2) strips and (2) pieces are cut from (1) strip.


Step 5: Stack the (8) pieces right side up under the (TLS). Paper clip each section to the fabric and cut on CUT LINES 1-3 to separate the individual sections. Place these pieces in Bag \#D2.


## Fabric D8:a, b, c, d, e, f, g, h, i, \& j, Unit D1-D4 Spike Template D

Step 1: Cut, stack and layer (1) $21^{\prime \prime}$ by $42^{\prime \prime}$ strip from each Fabric D8c:a-j facing right-side up.


Step 2: The Unit D1, D2, D3, \& D4 Spike Template $\boldsymbol{D}$ is used to cut (16) pieces measuring $2-1 / 2^{\prime \prime}$ by $21^{\prime \prime}$ from each color.


Step 3: Each color is now divided into two sets of (8) pieces. The strips are labeled with the color letter and Sec \# assigned on the Cutting Chart. You should now have (2) complete sets of (8) strips of the (10) different colors.


Step 4: One set of the (10) colors is placed into Bag \#D1, the other set into Bag \#D2.

## STACKING: UNITS D1 AND D3, BAG \#D1

Units D1 and D3 units are stacked and assembled at the same time. The template pieces are now stacked in the sewing order. Position the templates and fabric pieces in numerical order facing right-side up, with the sew-sides aligned at the top. Sec. 1 does not have a sew side.


Stacking: The stacking process begins with the largest Sec. \# on the bottom. The pieces are stacked in reverse order finishing with Sec. 1 on top.

FOUNDATION PAPER PIECING: UNIT D1 \& D3


