Step 3: Stack (8) pieces beneath each (TLS). Clip the Sec. Temp's to the fabric beneath each layout sheet. The cutting is completed by slicing through the paper on each Cut Line in numerical order to separate the individual sections.


Step 4: Place the template pieces cut for Unit J1 with the foundation papers in Bag \#J1. Place the template pieces cut for Unit J2 with the foundation papers in Bag \#J2.

## Fabric J3: (TLS) \#1 \& 2

Step 1: Cut and stack (4) 5" by 42" strips, from Fabric J3, onto your cutting table facing right-side-up. Each strip yields (2) ea. (TLS) \#1 \& (TLS) \#2.


Step 2: Unit J2 (TLS \#1) is placed onto the strips along the right edge. Cut (4) pieces, rotate the (TLS) and cut the remaining (4) pieces. Unit J1 (TLS \#2) is placed onto the strips along the left edge. Cut (4) pieces, rotate the template and cut the remaining (4) pieces.


Step 3: Stack (8) pieces beneath each (TLS). Clip the Sec. Temps to the fabric beneath each layout sheet. The cutting is completed by slicing through the paper on each Cut Line in numerical order to separate the individual sections.


Step 4: Place the template pieces cut for Unit J1 with the foundation papers in Bag \#J1. Place the template pieces cut for Unit J2 with the foundation papers in Bag \#J2.

## STACKING: UNIT J1, BAG \#J1

Position the templates and fabric pieces in numerical order facing right-side up, with the sew-sides aligned at the top. Sec. 1 does not have a sew side.

Stacking: The stacking process begins with the largest Sec. \# on the bottom. The pieces are stacked in reverse order finishing with Sec. 1 on top.


## FOUNDATION PAPER PIECING: UNIT J1

NOTE-Tracing the Dashed Lines: Place the foundation paper onto a light table. Flip the foundation paper over and trace the dashed lines printed on the front side of the foundation paper, onto the backside of the paper.


Step 4: Place the Add-A-Quarter ruler next to the folded paper and trim the fabric with your rotary cutter.

Step 5: Place the fabric piece for Sec. 2, right-side up next to the folded back paper.


Step 6: Lift the paper, and slide the fabric under Sec. 1, line the sew side up with the
 trimmed seam allowance. Repeat Steps 1-6 for each foundation paper before moving onto Step 7.

Step 7: Sew on Line 1. The stitches should start and stop about $1 / 8^{\prime \prime}$ past the beginning and the end of each stitch line. Complete the sewing on each unit before moving Step 6 onto the next step.

NOTE-Trimming the Threads: Sewing past the ends of your sew line makes it possible to cut the thread ends off each time you trim with your


Step 8: Loosen the glue under Sec. 1, then press the fabric pieces open on the backside of
 each paper.

Step 9: Position the fold template over the top of Sections 1 and 2, lining the edge up with Line 2. Fold the paper back and tear the paper along the stitches on Line 1. Stop tearing when you hit the fold template.

Step 10: Trim the fabric with the Add-A-Quarter ruler, position the third fabric piece right-side up next to the paper. Lift the paper and slide the fabric under Sec. 3 in position.


