Sec. 1 and glue the first piece of fabric to the backside of the paper.

**NOTE - Fabric Placement:** The wrong-side of the fabric is against the backside of the paper. The fabric must extend beyond the edges of the dashed lines to cover the underneath side of Sec. 1.

**Step 4:** Repeat Steps 1 and 3 for Foundation Sheets SS2 to SS4, using the first (4) strips in Stack 1. If you wish to piece both stacks at the same time, then complete these steps with Foundation Sheets SS1 to SS4 and the first (4) strips in Stack 2 as well.

**Step 5:** Place the fold template over the top of Sec. 1, lining the edge up on the solid black sew line labeled as Line 1. Fold the paper back over the top of the fold template.

**Step 6:** Place the Add-A-Quarter ruler next to the folded back section on the paper lip-side down and trim the fabric with your rotary cutter. This leaves you with a quarter-inch seam allowance, which is lined up with the sew side on the next piece of fabric. Repeat Steps 5 to 6 for each foundation sheet before moving to Step 7.

**Step 7:** Remove both the Add-A-Quarter ruler and the fold template. Place the fabric piece for Sec. 2 (Fabrics #S5 to #S8, for Foundation Sheets SS1 to SS4, respectively), right-side-up next to the folded back paper as shown below.

**Step 8:** Lift the foundation paper and slide the fabric under Sec. 2. Line the sew-side up with the trimmed quarter-inch seam allowance. Apply a small amount of glue along the raw edges of both fabric strips. This will keep the edges secure as you feed the fabric between the presser foot and feed dogs as you sew on Line 1. Make sure the fabric extends beyond the boundaries of the dashed line marks for Sec. 2.

**Step 9:** Sew on Line 1. The stitches should start and stop about 1/8” above the top of the paper and at the end of the paper.

**NOTE - Loosen the Glue:** Loosen the glue under Sec. 1. This should be done before you press.

**Step 10:** Flip the papers over, press the fabric as shown below.

**Repeating Steps 5-10:** Steps 5-10 are repeated when adding the next two strips (Fabrics #S9 to #12 for Foundation Sheets SS1 to SS4 for Strip 3, and Fabrics #13 to #16 for Foundation Sheets SS1 to SS4 for Strip 4, respectively). Only the line numbers change. Don’t forget to make sure you are starting with the Foundation Sheet SS1, then SS2, then SS3, and finally SS4! If you re-stack the papers in order as noted when you sew, it will prevent you sewing the wrong strip on your Foundation Sheets.

**Foundation Sheets in Stack 2:** If you did not complete these at the same time as the others, then complete the second stack now. When you are done, clip the Foundation Sheets together and place back into Bag #A6. The paper is not removed at this time.

**PART 2: TRIMMING AND CUTTING THE PAPERS**

**Step 1:** When the piecing is finished, the excess fabric and paper is trimmed off along the two side edges (only) of each foundation sheet. The graphic to the right only shows Foundation Sheet SS1.

**Step 2:** For Foundations SS1 and SS2, note that there are Registration (TRP) Lines on the curved edges. Before completing Step 3, reset your stitch length to at least 2.8 and sew a basting stitch on each of the TRP Lines.

**Step 3:** Place each foundation sheet on your table with the paper-side-up. Find the three lines referred to as Part 2 Cut Line 1, 2, & 3. These are your cutting lines. Using your ruler and rotary cutter, cut each line to separate the four rows. Then, cut away all of the shaded areas and the right and left edges of the unit so your pieces look like the graphic on the bottom of the previous page.

**Step 4:** Repeat this process with all of your SS Foundation Sheets.

**Step 5:** Next, trim off the tips to complete the cutting for all the smart corners.

**Step 6:** Clip the pieces for each row together and set aside.